

Effects of Reynolds Number on Flow Mediated Interaction Between Two Cylinders

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ABSTRACT

This paper studies the interaction between two cylinders of an identical diameter immersed in quiescent fluid. The master cylinder carries out forced vibration, while the adjacent slave cylinder is elastically-mounted and has only one-degree-of-freedom along the centreline between the two cylinders. In this study, the geometry of the problem is fixed, with an initial gap ratio of the two cylinders of 0.9 and a non-dimensional vibration amplitude of the master cylinder of 0.477. In total, 7480 two-dimensional cases have been simulated to cover the parameter space of the problem, with the Reynolds number ranging from 10 to 330, the structural damping factor of the slave cylinder ranging from 0 to 0.2, the mass ratio of the slave cylinder ranging from 1.5 to 2.5, and the master cylinder's oscillation frequency ratio ranging from 0.05 to 3.2. Both the resonance amplitude and resonance frequency are found to increase with the Reynolds number. A critical Reynolds number is discovered, beyond which the vibration centre of the slave cylinder drifts away from the master cylinder, but below which the vibration centre of the slave cylinder approaches the master cylinder. This effect

is amplified when the master cylinder vibrates at a higher frequency ratio. Key words: flow around circular cylinders; flow induced vibration; resonance; computational fluid dynamics

INTRODUCTION

Flow mediated interaction is a phenomenon that objects moving in a fluid interact with the nearby objects via the perturbed fluid. The ensuing movement of the neighbouring objects is more complicated compared with the traditional scenarios with the objects under a steady or a periodic flow. The significance of studying flow mediated interaction relies on its wide occurrence in both natural [8–10, 12, 14, 23, 29] and artificial situations [1, 20, 28]. Extensive and elaborate studies have been carried out on this topic, for the purpose of comprehending the mechanism of the interactions. The revelations from these studies can thus be exploited in engineering applications [2, 27].

In this study, we focus on the flow mediated interaction between two cylinders immersed in a quiescent incompressible fluid. One cylinder, the master cylinder, carries out sinusoidal forced vibration to perturb the surrounding fluid, and the generated periodic flow thus interacts with the other cylinder, the slave cylinder, which is elastically-mounted with a damper. Despite the basic geometry, this problem involves a rich spectrum of physics and carries practical implications in many fields of research and engineering.

As the necessity to check the flow mediate interactions between multiple cylinders, various studies have already been conducted over the past decades to analyse the fluid-structure interactions regarding solely one periodically oscillating cylinder.

The scenario of a cylinder oscillating in a fluid is physically equivalent to a cylinder immersed in a oscillatory flow, which can be determined by two independent parameters, i.e.

169 the Keulegan-Carpenter number and Reynolds number. The Keulegan-Carpenter number
 170 can be defined as $KC = U_m T/D$ [11], where U_m is the amplitude of the oscillatory flow
 171 velocity, T the period of oscillatory flow, and D the diameter of the cylinder. Given sinusoidal
 172 flow, $KC = 2\pi A/D$. The Reynolds number is defined as $Re_m = U_m D/\nu$, where ν is the
 173 fluid kinematic viscosity.

174 In engineering application, the prediction of fluid-induced drag forces for a circular cylinder
 175 in oscillating or wave flow is predicted on the Morrison Equation [21], which represented
 176 the in-line force per unit length as

$$F = \frac{1}{2}\rho D C_D U|U| + \frac{1}{4}\pi\rho D^2 C_m \dot{U} \quad (1)$$

177 where ρ is the fluid density, D is the body diameter and U is the fluid velocity. $C_m = 1+C_a$
 178 is the inertia coefficient, and C_a the added mass coefficient. C_D is the drag coefficient. C_m
 179 and C_D are found to depend on both KC [11] and $\beta = Re/KC$ [24]. Williamson [30] further
 180 studied the effects of the vortex motions on the forces upon a single cylinder in the range
 181 of $0 < KC < 35$ with β fixed at 730. He [30] reported reasonable symmetry at $KC < 4$.
 182 Several regimes were classified according to the vortex patterns and KC . Specifically, at
 183 $0 < KC < 7$, a pair of small attached vortices are observed, which is similar to the flow
 184 pattern generated by the master cylinder in the present study. Based on this pattern, five
 185 flow regimes were defined according to KC . While Williamson [30] carried out experiments
 186 at a fixed β , Tatsuno and Bearman [25] further explored in the range of $KC < 15$ and
 187 $\beta < 160$. They classified eight flow regimes based on flow visualization, which were referred
 188 to as regimes A^* , A , B , C , D , E , F , G . The flows in regimes A and A^* are entirely two-

dimensional (2D), whereas three-dimensional (3D) flow features are observed in regime B . Based on the useful flow regime map from Tatsuno and Bearman [25], Elston, Sheridan, and Blackburn [5, 6] further examined the symmetry breaking phenomenon, and identified the parameters related to the breakage of different types of symmetries for this case, including the onset of both 2D and 3D instability. It appears to be the first time that the flow fields of a single cylinder oscillating in quiescent fluid are studied in a quantified manner using direct numerical simulation and Floquet analysis, rather than rely purely on visual observation. In regime A, A^* , the flow fields are symmetrical regarding the in-line axis, whereas. The present study is within regimes A, A^* and B , and for all the involved cases, the flow field is symmetric. Dutsch, Durst, Becker, and Lienhart [4] carried out laser Doppler anemometry measurements of a laminar flow generated by the harmonic oscillation of a circular cylinder in otherwise still water. By comparing with these experimental results, an in-house 2D Navier-Stokes model is validated by [16], which is the basic tool for the present study.

In contrast to the abundant research on the cylinders vibrating in a still fluid, the research of the flow mediated interaction between multiple immersed cylinders is relatively scarce. Lamb [13] studied the interaction between two spheres immersed in *inviscid* fluid. One sphere is forced to oscillate along the centre-line, whereas the other nearby sphere of neutral buoyancy responds freely to the disturbed fluid. By theoretical analysis, Lamb [13] stated that the free sphere is "on the whole" attracted towards the forcedly oscillating sphere due to the imbalanced pressure force. By both analytical and numerical methods, Nair and Kanso [22] studied an identical configuration in greater detail, but for the case of two circular cylinders rather than two spheres. One cylinder is started impulsively and is forced to oscillate along the centre-line between two cylinders, whereas the second responds freely.

212 Nair and Kanso [22] discovered that the free cylinder can be either repelled away or attracted
213 towards the forcedly oscillating cylinder, depending on the initial velocity direction of the
214 oscillating cylinder. They further suggested that this should also be the case for the sphere
215 scenario analysed by Lamb [13], who only captured the attraction.

216 The flow mediated interaction between two cylinders was further investigated by Gazzola,
217 Mimeau, Tchieu, and Koumoutsakos [7], but the fluid was taken to be *viscous* rather than
218 *inviscid*. They found a threshold Reynolds number, beyond which the slave or passive
219 cylinder is repelled by the master or active cylinder, and under which it is attracted to the
220 master cylinder. A secondary flow structure is discovered between the two cylinders. An
221 increase in Reynolds number, i.e. , a decrease in viscosity, slows down the dissipation of
222 the secondary flow, which favours the repulsion of the slave cylinder by the master. They
223 further discovered that the threshold Reynolds number is indifferent to the initial phase of
224 the master, i.e. , the direction of the initial velocity of the master cylinder. This conclusion
225 is different from that drawn in Nair and Kanso [22] concerning the inviscid flow, where the
226 initial phase of the movement governs the repulsion or attraction. With the increase in
227 the initial gap, the threshold Reynolds number decreases exponentially, whereas it is less
228 sensitive to the size difference between the two cylinders. Based on these observations,
229 Gazzola, Mimeau, Tchieu, and Koumoutsakos [7] concluded that the flow features have a
230 greater influence than the inertia of the slave cylinder. As a result, in the present study, the
231 diameters of the slave and the master cylinders are identical. They also found that, given
232 a very small vibration amplitude of the master cylinder, the level of repulsion or attraction
233 is significantly reduced. Therefore, in the present study, the master cylinder oscillates at
234 an amplitude of $0.477D$, i.e. $KC = 3$, allowing convenient observation and study of the

repulsion and attraction.

Lin, Liang and Zhao [17, 18] investigated a similar case. One cylinder is forced to oscillate along the centre-line between two cylinders, whereas the second one is elastically-mounted. They found that, for sufficiently small amplitude of the master cylinder, the response of the slave cylinder is essentially sinusoidal and it is sensitive to the master cylinder's vibration frequency, while the master cylinder's amplitude does not play an important role.

In summary, a large amount of research has been carried out on the flow past a single or multiple solid objects, but there is only limited research on the flow mediated interaction between immersed objects. Furthermore, the previous research [15–18] considers the case where the Reynolds number keeps a constant. This research aims to investigate the problem in a large parameter space, with a particular focus on the Reynolds number influence.

PROBLEM SETUP AND NUMERICAL METHOD

In this study, two identical rigid cylinders are immersed in otherwise still fluid, as seen in Fig. 2. At time zero, the master cylinder starts to vibrate harmonically to disturb the fluid, whereas the slave cylinder, which has 1 degree of freedom (1DOF) along the y axis, vibrates correspondingly under the action of the imbalanced hydrodynamic force. The non-dimensional analysis shows that it requires six non-dimensional parameters to define the problem, i.e. gap ratio G/D , frequency of the master cylinder f_1/f_n , amplitude of the master cylinder A_1/D , the mass ratio of the slave cylinder $m^* = m_c/m_{dis}$, damping factor of the slave cylinder ζ , and Reynolds number based on the maximum velocity of the master cylinder $Re_m = U_m D/\nu = 2\pi A_1 f_1 D/\nu$. Here, G is the initial gap distance between the two cylinders, f_1 is the vibration frequency of the master cylinder, $f_n = (1/2\pi) * \sqrt{k/m_c}$ is the structural

257 natural frequency of the slave cylinder in vacuum, k is the stiffness of the spring, m_c the
 258 mass of the slave cylinder, m_{dis} the mass of the fluid displaced by the slave cylinder, and ν
 259 the kinematic viscosity coefficient of the fluid.

260 Simulations are conducted for a range of combinations of parameters. In summary, the
 261 Reynolds number Re_m varies from 10 to 150; The master cylinder's frequency f_1/f_n ranges
 262 from 0.05 to 3.2; the mass ratio m^* takes the value of 1.5, 1.7, 2.0, 2.2 or 2.5; the amplitude
 263 of the master cylinder A_1/D is fixed at 0.477; the gap ratio G/D is a constant value of 0.9.
 264 The Keulegan-Carpenter number and the Stokes number of the master cylinder can then be
 265 calculated to be $KC = 2\pi A_1/D = 3$ and $\beta = Re_m/KC = 3.3 \sim 110$, respectively. In total,
 266 7480 combinations of parameters are examined. The tested frequency of the master cylinder's
 267 vibration f_1/f_n covers all the resonating frequencies of the slave cylinder's response. The
 268 range of Reynolds number Re_m covers both the repelling and attraction regimes for the slave
 269 cylinder. The initial gap ratio and the amplitude of the master cylinder are fixed to limit
 270 the complexity of the studied problem. Hence, the flow considered in this study is within
 271 regime A^* and A . These selections of parameters ensure the validity of the 2D Navier-Stokes
 272 simulations. If the master cylinder's Keulegan-Carpenter number KC and Stokes number β
 273 are too large, the flow may become irregular and the slave cylinder's response may undergo
 274 bifurcations to become unstable, which is beyond the scope of the present analyses. These
 275 low mass ratios are typical for engineering structures immersed in water, e.g. the mass ratio
 276 of concrete in water is about 2.5.

277 The two-dimensional Navier-Stokes equations are solved by the Petrov-Galerkin finite-
 278 element method (PG-FEM). The moving cylinder boundaries are handled through the use
 279 of an arbitrary Lagrangian-Eulerian (ALE) scheme. In the governing equations, the length,

time, velocity and pressure are non-dimensional quantities according to:

$$x_i^* = \frac{x_i}{D}, \quad t^* = f_n t, \quad u_i^* = \frac{u_i}{f_n D}, \quad p^* = \frac{p}{\rho f_n^2 D^2} \quad (2)$$

where $x_1^* = x/D$ and $x_2^* = y/D$ are the Cartesian coordinates as shown in figure 2. t is time, f_n is the structural natural frequency in vacuum determined by the slave cylinder's mass and spring stiffness as explained before, u_i is the fluid velocity component in the x_i direction, and p is the pressure. The variables with stars represent the non-dimensional quantities. The non-dimensional incompressible two-dimensional Navier-Stokes equations in the ALE framework are

$$\frac{\partial u_i^*}{\partial x_i^*} = 0, \quad (3)$$

$$\frac{\partial u_i^*}{\partial t^*} + (u_j^* - u_{j, mesh}^*) \frac{\partial u_j^*}{\partial x_j^*} + \frac{\partial p^*}{\partial x_i^*} = \frac{U_m}{Re_m f_n D} \frac{\partial^2 u_i^*}{\partial x_j^* \partial x_j^*} \quad (4)$$

where $u_{j, mesh}^*$ is the velocity of the mesh movement.

The motion equations for the master and the slave cylinders are

$$Y_1 = A_1 \sin(2\pi f_1 t) \quad (5)$$

$$\frac{\partial^2 Y_2}{\partial t^2} + 4\pi f_n \zeta \frac{\partial Y_2}{\partial t} + 4\pi^2 f_n^2 Y_2 = \frac{2}{\pi} \frac{U_m^2}{m^* D} C_{Y2} \quad (6)$$

where Y_1 and Y_2 are the displacements of the master and slave cylinders, respectively, on

the y direction, ζ is the damping factor, $C_{Y2} = F_{Y2}/(0.5\rho DU_m^2)$ is the force coefficient for the slave cylinder and F_{Y2} is the force acting on the slave cylinder in the y direction.

Mesh independence study has been conducted with a variety of mesh density as listed in Table 1. Based on these meshes, typical cases were tested as seen in Fig. 4. It can be shown that the mesh with normal density can already provide a decent accuracy. In order to be conservative, we chose the dense mesh to run all the simulations in this paper.

The numerical model presented above has been extensively validated in many previous studies regarding the flow around circular cylinders [3, 15, 16, 19, 26, 31].

ANALYSIS OF SLAVE CYLINDER'S MOVEMENT

In the present study, we focus on the effects of Reynolds number Re_m on the interactions between the two cylinders. For the cases discussed in this section, turbulence does not occur, while the flows are laminar and symmetric, corresponding to flow regimes A and A^* [25]. After a few initial periods of oscillation, the vibration of the slave cylinder actuated by the flows is steady, regular and repetitive.

Reynolds number significantly affects the interactions between the two cylinders, and thus the displacement of the slave cylinder. In general, with the increase of the Reynolds number, both the resonance vibration amplitude and the resonance frequency is increased, while the phase difference between the master and the slave cylinder is reduced. A threshold Reynolds number is discovered, beyond which the slave cylinder vibrates steadily about a position that is closer to the master cylinder than the initial stationary position, and below which the slave cylinder is repelled away from the master cylinder. This is similar to the critical Reynolds number discussed in Case B in [7]. The difference is that in the current

scenario, the slave cylinder is constrained by a spring rather than being free, so it is not carried away by the flowing fluid but vibrates about a constant position away from the initial position. The influence of the damping factor and the mass ratio on the relationship between the Reynolds number and the slave cylinder's displacement is also examined. We then further discuss the influence of the Reynolds number on the flow field adjacent to the two cylinders.

Effects of Reynolds Number on Slave Cylinder's Vibration Amplitude

The amplitude spectra of slave cylinder's displacement offer an comprehensive overview to the dynamic characteristics of the slave cylinder, as depicted in Fig. 5. It is seen that the amplitude of the dominant frequency components at resonance increases exponentially with Re_m . As seen in Fig. 5a, a series of frequency components are observed with almost zero component frequencies $f/f_n \approx 0$. This indicates that the vibration centre of the slave cylinder at the periodic state shifts from its initial position, giving rise to a component with an extremely low f/f_n . It is also seen that the component amplitude at zero frequency increases with master cylinder's oscillation frequency f_1/f_n , which means when the master cylinder vibrates at a higher frequency, the slave cylinder drifts further away from the initial position. The influence of the Reynolds number on the component amplitude at zero frequency is more complicated. It initially decreases with Re_m at low Reynolds numbers and, when Re_m goes beyond a critical value, e.g. $Re_m = 50$ in Fig. 5c, the amplitude increases with Re_m again. The relationship between the Reynolds number and the vibration centre drift of the slave cylinder will be further discussed in Section 3.

The slave cylinder's resonance amplitude and the resonance frequency both increase with

the Reynolds number, as seen in Fig. 6, which matches the pattern shown in Fig. 5. At $f_1/f_n < 1$, the slave cylinder's vibration amplitude generally increases with Reynolds number, whereas at $f_1/f_n > 1$ the amplitude decreases with Reynolds number, as demonstrated in Fig. 6a. As seen in Fig. 6b, when Re_m increases from 10 to 150, the resonance amplitude doubles from 0.3 to 0.6. Meanwhile, the resonance frequency increases from 0.625 to 0.74. In terms of secondary resonance at $0.34 < f_1/f_n < 0.4$, as Re_m rises from 30 to 150, the amplitude of the secondary resonance doubles from 0.075 to 0.14 and the secondary resonance frequency rises from 0.36 to 0.375. The situation at $Re_m = 10$ is special that the secondary resonance is not observed, and, here, the amplitude at $Re_m = 10$ is higher than those at $Re_m = 30 - 50$. The vibration phase difference between the two cylinders is demonstrated in Fig. 6c. Overall, the increase of Re_m causes the phase difference curves to shift upwards. The steepness of the phase change at resonance slightly increases with Re_m as well.

A critical damping factor is discovered at $\zeta = 0.1$, below which the resonance amplification factor increases with the Reynolds number, and beyond which the factor decreases with the Reynolds number, as seen in Fig. 7a. It is also seen that the increase of the Reynolds number amplifies the effect of the damping factor. In other words, the peak amplification factor becomes more sensitive to the damping factor at a high Reynolds number. The same pattern applies to the secondary resonance regime as shown in the inset in Fig. 7b, although the secondary peak amplification factor has a critical damping factor of $\zeta = 0.025$, rather than $\zeta = 0.1$ for the primary resonance peak in this case. The effects of the damping factor are weakened at very low or very high frequencies, which is consistent with the conclusion made in [17]. [The mechanism of the critical damping factor will be discussed in detail later.](#)

Reynolds number does not qualitatively affect the relationship between the mass ratio

and the peak amplification factor, as seen in Fig. 8. The primary and secondary resonance frequencies increase with the mass ratio, regardless of the Reynolds number.

Effects of Reynolds Number on Slave Cylinder's Vibration Centre Drift

Similar to Case B in [7], the slave cylinder in the presented cases is also observed to be repelled away or attracted towards the master cylinder, depending on the value of Re_m . Nevertheless, it should be noted that the repelling and attraction discussed is referred to the centre of the slave cylinder's vibration relative to its stationary position at time zero - either closer or further away from the master cylinder. For this reason, in the following discussion, we address this phenomenon as "vibration centre drift".

At a very low Keulegan-Carpenter number of the master cylinder $KC = 0.157 \sim 0.628$ and a fixed Reynolds number of $Re_m = 100$, the phenomenon of vibration centre drift was hardly observed in the previous studies [17, 18]. However, when the KC is increased to 3 and a variety of Re_m from 10 to 150 is tested, the vibration centre drift of the slave cylinder is clearly observed. Here, based on the assumption that the flow mediated interactions is periodical, the amplitude of the slave cylinder's vibration is calculated as $A_2 = (Y_{max} - Y_{min})/2$, where Y_{max} and Y_{min} are the maximum and the minimum, respectively, of the slave cylinder displacement Y_2 in the last 50 periods of steady oscillations. The simulations were run for at least 60 periods. The vibration centre drift of the slave cylinder is calculated as $\Delta \bar{Y}_2 = (Y_{max} + Y_{min})/2$.

A critical Reynolds number is discovered that, beyond which the slave cylinder is repelled away from the master cylinder, and below which the the slave cylinder is attracted towards the master cylinder. For example, as seen in Fig. 9a, the critical Reynolds number is at

379 about $Re_m = 40$, when the frequencies are relatively high at $f_1/f_n > 1$. The variation of the
 380 vibration centre drift demonstrates a unique pattern at both the secondary and the primary
 381 resonance regimes at $0.25 < f_1/f_n < 0.85$, as seen in Fig. 9b. The two drops in the curves at
 382 $f_1/f_n = 0.35$ and at $f_1/f_n = 0.7$ correspond to the secondary and primary resonance regimes,
 383 respectively. This indicates that, when resonance occurs, the slave tends to be attracted
 384 towards the master cylinder. On the contrary, when the master cylinder oscillates at a
 385 relatively high frequency at $f_1/f_n > 1$, the resonance-induced drop in the curve is no longer
 386 observed. An increased frequency is found to amplify the effects of Re_m on the repelling
 387 or the attraction of the slave cylinder. Figure 9c is a close-up at the primary resonance at
 388 $f_1/f_n = 0.64 - 0.8$, where the attraction effect due to the resonance is clearly identified. In
 389 addition, the curves for $Re_m \geq 50$ converge at the point of $f_1/f_n = 0.78, A_2/A_1 = 0.01$.
 390 This indicates that, at $Re_m \geq 50$, when the master cylinder vibrates at the frequency of
 391 $f_1/f_n = 0.78$, the distance of the vibration centre drift is constantly $\Delta\bar{Y}_2 = 0.01A_1$, being
 392 independent of the Reynolds number. Nevertheless, at $Re_m = 10$, this pattern of convergence
 393 is not observed. Moreover, the information in Fig. 9c can be presented in another form.
 394 $\Delta\bar{Y}_2/A_1$ can be plotted against Re_m rather than f_1/f_n , as shown in Fig. 9. At a high
 395 frequency $f_1/f_n \geq 1$, the slave cylinder is increasingly repelled from the master cylinder
 396 with the rise of the Reynolds number, especially at $10 < Re_m < 100$. At $Re_m > 100$,
 397 the vibration centre drift $\Delta\bar{Y}_2$ becomes insensitive to the Reynolds number. A convergence
 398 point is observed at $Re_m = 50$ and $\Delta\bar{Y}_2/A_1 = 0.01$, which means that the vibration centre
 399 drift of the slave cylinder is independent of the master cylinder's vibration frequency at
 400 $Re_m = 50$ and $f_1/f_n > 1$. Also, it is notable that the critical Reynolds number, i.e. the Re_m
 401 corresponding to zero vibration centre drift, slightly increases with the master cylinder's

vibration frequency.

The influence of the damping factor upon the slave cylinder's vibration centre drift is most significant at the resonance regime at $f_1/f_n = 0.3 - 0.8$, but is much less influential at low and high frequencies at $f_1/f_n < 0.25$ and $f_1/f_n > 1$, as seen in Fig. 10a. In other words, at resonance, the slave cylinder tend to be attracted towards the master cylinder with a high damping factor. This pattern corresponds well to the damping factor's effect on the slave cylinder's responding amplitude, where the damping effect also becomes most significant at the resonance regimes and diminishes at both very high and very low frequency regimes, as demonstrated in [17]. As seen in Fig. 10b, it is interesting that a higher damping factor can actually push the slave cylinder further away from the initial vibration centre, which is counter-intuitive.

The Reynolds number affects the damping factor's influence on the frequency-amplitude relationship, as seen in Fig. 10a. In general, at the resonance regime, the vibration centre drift is more sensitive to damping factor with a higher Reynolds number. For example, as seen in Fig. 10b, with the damping factor ζ rising from 0 to 0.2, the vibration centre drift $\Delta\bar{Y}_2$ increased by 0.003 from -0.023 to -0.020 at $Re_m = 10$, whereas it increases by 0.012 from -0.008 to 0.004 at $Re_m = 70$. The increment at $Re_m = 10$ is only 25% of that at $Re_m = 70$.

Mass ratio m^* also plays an important role on the vibration centre drift of the slave cylinder. In contrast to the damping factor, the mass ratio becomes more influential over the vibration centre drift when the frequency is beyond the resonance regime, as seen in Fig. 11a. With a further examination, we found that the correlation between the mass ratio and the vibration centre drift reverses twice at $Re_m = 10$, but it reverses for only once

425 at $Re_m = 70$, as seen in Fig. 11b. For cases with low $Re_m = 10$, vibration centre drift is
 426 positively correlated with m^* at low frequencies. As f_1/f_n goes beyond 0.5, the correlation is
 427 reversed that the vibration centre drift decreases with m^* . When f_1/f_n is further increased
 428 beyond 0.8, the correlation is reversed back to be positive again, and remains positive for
 429 larger frequencies. Here, for $Re_m = 10$, the correlation is reversed twice at $f_1/f_n = 0.5$ and
 430 $f_1/f_n = 0.8$, and it ends up in positive correlation. For cases with high $Re_m = 70$, vibration
 431 centre drift is positively correlated with m^* at low frequencies, similar to low Re_m cases.
 432 When f_1/f_n goes above 0.7, the correlation becomes negative, and it remains negative for all
 433 frequencies at $f_1/f_n > 0.7$. Here, the correlation is reversed once, and it ends up in negative
 434 correlation.

435 In summary, at a low frequency $f_1/f_n < 0.5$ or a high frequency $f_1/f_n > 0.8$, with the
 436 increase of the mass ratio, the slave cylinder is dragged towards its initial position, where
 437 $\Delta\bar{Y}_2/A_1 = 0$. However, at the primary resonance regime $0.5 < f_1/f_n < 0.8$, the increase of
 438 mass ratio may cause the slave cylinder to be attracted towards the master cylinder, which
 439 is counter-intuitive.

440 FLOW FIELDS AROUND THE TWO CYLINDERS

441 In this subsection, we examine the effect of the Reynolds number upon the flow fields
 442 surrounding the two cylinders. The typical cases with parameter combinations of $G/D =$
 443 $0.9, A_1/D = 0.477, m^* = 1.5, f_1/f_n = 2.8$ and various Re_m are examined in detail. The
 444 major flow feature presented below is representative to other cases examined in this study.

445 The flow resulting from the flow mediated interaction between the two cylinders moving

446 along the vertical (y) axis has the following symmetry properties:

$$u_1(x, y, t) = -u_1(-x, y, t) \quad (7)$$

$$(u_1, u_2)(x, y, t) = (u_1, u_2)(x, y, t + T) \quad (8)$$

447 where Eq. 7 represents reflection symmetry about y-axis, while Eq. 8 stands for the periodic
 448 nature of the flow mediated interaction in the current range of parametric space. Since the
 449 scenario is symmetric regarding y-axis, Figs. 12 and 13 present only the left half of the region
 450 around the two cylinders.

451 With the increase of the Reynolds number, more vortices are generated. For example,
 452 pressure coefficient and velocity vectors in the gap at a high frequency $f_1/f_n = 2.8$ with a
 453 constant phase of ϕ_1 are plotted in Fig. 12, where the pressure coefficient is calculated as
 454 $C_p = p^*/[2\pi(A_1/D)(f_1/f_n)]^2 = p/(\rho U_m^2)$. At $Re_m = 10$, no vortex is generated, as seen in
 455 Fig. 12a, whereas at $Re_m = 50$, a pair of vortices are generated in the gap, as shown in
 456 Fig. 12b. At a relatively high Reynolds number $Re_m = 150$, 2 pairs of vortices are generated
 457 in the gap, and another pair of vortices is observed at the far side of the master cylinder, as
 458 demonstrated in Fig. 12c. Although vortices are observed, vortex shedding does not occur
 459 at $Re_m = 10 - 150$, and the vortices are dissipated before they can be shed away from the
 460 two cylinders.

461 The pressure decreases at the near side of the master cylinder with the increase in the
 462 Reynolds number, because the generated vortices help reduce pressure. The increase of
 463 Reynolds number can also be interpreted as the relative reduction of viscosity, causing the

fluid to flow out of the gap more easily and thus more rapidly reducing the pressure accumulated in the gap. Also, the vibration amplitude of the slave cylinder decreases with Reynolds number, corresponding to the reduced pressure fluctuation surrounding the slave cylinder.

The fluid around the slave cylinder tends to flow upwards with the progression of Reynolds number at $\phi_1 = 180^\circ$, as seen in Fig. 12a1, 12b1 and 12c1. The increase of the Reynolds number, i.e. the decrease of viscous influence, contributes to the slow dissipation of the secondary vortices at the near side of the slave cylinder in Fig. 12c1, which causes the fluid to flow upwards, favouring the repelling of the slave cylinder. This explains the increase of the vibration centre drift with the Reynolds number as seen in Fig. 9d. This mechanism is very similar to the cases where the slave cylinder is not constrained by a spring [7, p. 14].

At the resonance regime, as seen in Fig. 13, less vortices are generated in the gap between the two cylinders, compared with the high frequency situation demonstrated in Fig. 12. At $Re_m = 150$, only one pair of vortices are generated in the gap at the resonance frequency, as shown in Fig. 12c1, while two pairs are observed at the high frequency as demonstrated in Fig. 13c. By comparing the velocity fields in Figs. 12 and 13, it is seen that the fluid flows more violently at a higher frequency, because the maximum velocity of the vibrating master cylinder U_m is increased, contributing more dynamic energy imparted to the surrounding fluid and thus amplifying attraction and repelling of the slave cylinder.

The secondary vortices at the near side of the slave cylinder is observed at the high frequency as seen in Fig. 12c1 but it is not seen at the resonance frequency Fig. 13c. The reduction on the master cylinder's oscillation frequency weakens the secondary vortices in the gap, and thus reducing the repelling effect on the slave cylinder. This is consistent with the pattern shown in Fig. 9a.

Pressure coefficient and streamlines at a high frequency $f_1/f_n = 2.8$ are demonstrated in Fig. 14. With the increase of Reynolds number, the intensity of pressure fluctuation in the gap and at the far side of the slave cylinder both decreases, as seen in Fig. 14a1, 14a2 and 14a3. Since the pressure difference on the circumference of the slave cylinder is the main driver of its motion [17], the vibration amplitude of the slave cylinder is reduced due to the increase in the Reynolds number. This confirms the results shown in Fig. 6, where the amplification factor decreases with the Reynolds number. Also, with the increase of Re_m , the influence of vortices on the pressure is strengthened. This effect is indicated in Fig. 14a3 as the two small local low pressure spots located symmetrical beneath the master cylinder and in Fig. 14c3 as the two small local low pressure spots located symmetrical above the master cylinder.

The vorticity drawings, Figs. 15 and 16, demonstrate the flow pattern difference between the case with $Re_m = 10$ lower than the critical Reynolds number and the case with $Re_m = 150$ higher than the critical Reynolds number. In Fig. 15, we can see the difference when Re_m is increased from 10 to 150, which means the viscosity of the fluid is reduced.

At $Re_m = 10$, the vortices are in general much larger than those at $Re_m = 150$ due to high viscosity. As demonstrated in Fig. 16a, at $\phi = 180^\circ$, the large vortices drive the surrounding fluid to flow downwards. The slave cylinder is immersed in the downward flow, and it is driven towards the master cylinder. The high viscosity also leads to quicker dissipation of the vortices. At $Re_m = 10$ extra pair of vortices is never observed in the periodical vibration of the slave cylinder.

At $Re_m = 150$, low viscosity causes the vortices in the gap harder to dissipated, and the size of vortex also becomes smaller. See Fig. 15c2 for example, the pair of vortices in the gap

can be seen throughout the whole cycle, see Fig. 15a2-15d2, of the flow mediated interaction. This pair of vortices has opposite signs. The positive vortex is always on the left, whereas the negative vortex is always on the right. Together they propel a fluid flow to push away the slave cylinder. The flow structure are demonstrated by the streamlines in Fig. 16b. The existence of these vortices throughout the periodical vibration of the slave cylinder causes its vibration centre to drift towards the far side.

At $Re_m = 10$, the vortices are in general much larger than those at $Re_m = 150$ due to high viscosity. As demonstrated in Fig. 16a, at $\phi = 180^\circ$, the large vortices drive the surrounding fluid to flow downwards, producing a strong attraction towards the master cylinder. The slave cylinder is immersed in the downward flow, and it is dragged towards the master cylinder. The high viscosity also leads to quicker dissipation of the vortices. At $Re_m = 10$ extra pair of vortices is never observed in the periodical vibration of the slave cylinder, favouring the attraction of the slave cylinder.

In summary, at $Re_m = 10$, the elastically-mounted slave cylinder's vibration centre drifts towards the master cylinder, whereas at $Re_m = 150$, the flow pattern favours the repelling of the slave cylinder. Also, at around $Re_m \approx 60$, where the effects contributing to repulsion and attraction are almost equal and the vibration centre of the slave cylinder stays at the initial position.

As previously discussed, we define the critical damping factor as the damping factor below which the the slave cylinder's resonance amplitude increases with Re_m and beyond which the amplitude decreases with Re_m .

The time histories of the hydraulic force coefficient show that the amplitude of the shear force decreases with Re_m due to the decreasing viscosity. The pressure force amplitude rises

533 with the Re_m at $\zeta = 0$. The increase in pressure force overweights the decrease in the shear
534 force, so the amplitude of the force upon the cylinder increases as well. Therefore, vibration
535 amplitude increases with Re_m at $\zeta = 0$. At $\zeta = 0.2$, the shear force drops with Re_m ,
536 whereas the pressure force remains almost constant with the increase of Re_m . Consequently,
537 the amplitude of the force upon the cylinder reduces. As a result, the vibration amplitude
538 decreases with Re_m at $\zeta = 0$. This applies for both the primary resonance, Fig. 17a-17f, and
539 secondary resonance, Fig. 17g-17l.

540 The primary resonance, the pressure coefficient and velocity vector plots, Figs. 18 to 21,
541 demonstrate that, at $\zeta = 0$, the intensity of pressure fluctuation around the slave cylinder
542 increases with Re_m , whereas, at $\zeta = 0.2$, the intensity decreases with Re_m .

543 For example, as seen in Fig. 18b1-18b3, at $\zeta = 0$, the positive pressure above the slave
544 cylinder increases as Re_m goes up from $Re_m = 10$ to $Re_m = 110$, whereas the negative
545 pressure below the slave decreases only slightly. Similar patterns can be observed in other
546 sub-figures in Fig. 18. So, at $\zeta = 0$, the pressure fluctuation, in general, is strengthened.
547 This is coherent to the time histories of the pressure coefficient shown in Fig. 17a-17c, where
548 the pressure force upon the slave fluctuates with less amplitude while Re_m goes up.

549 At $\zeta = 0.2$, as shown in Fig. 19b1-19b3, the positive pressure above the slave cylinder
550 remains almost constant with the variation of Re_m , while the negative pressure below the
551 slave cylinder is weakened with the increase of Re_m . Together with other sub-figures in
552 Fig. 19, it is clear that the pressure fluctuation is weakened due to the increase of Re_m .
553 This corresponds to the decrease in the amplitude of the pressure force with Re_m as seen
554 in Fig. 17d-17f. Similar pattern can be found for the primary resonance pressure coefficient
555 contours and velocity vectors shown in Figs. 20 and 21.

CONCLUSIONS

We conducted a large number of numerical simulations to study the flow mediated interactions between two cylinders immersed in an otherwise still fluid. The master cylinder undergoes forced vibration with prescribed amplitude and frequency, whereas the slave cylinder is elastically-mounted with a damper. This paper focused on the effect of the Reynolds number on the responding slave cylinder.

Both the slave cylinder's resonance amplitude and resonance frequency are found to increase with the Reynolds number. The phase difference between the slave and the master decreases with Reynolds number. A critical damping factor is discovered, below which the resonance amplitude increases with the Reynolds number and beyond which the amplitude decreases with the Reynolds number. The increase of the mass ratio shifts the vibration amplitude curves to high-frequency region, but the mass ratio does not affect the overall trend of the relationship between the Reynolds number and the slave cylinder's vibration.

In terms of the vibration centre drift, a critical Reynolds number is discovered, beyond which the slave cylinder is repelled away from the master cylinder and below which the slave cylinder is attracted towards the master cylinder. The existence of the critical Reynolds number is particularly obvious at high frequencies $f_1/f_n > 1$, while at the resonance regime this pattern is not significant. At the secondary and the primary resonance regimes, the slave cylinder tends to be attracted towards the master cylinder. When the Reynolds number is greater than $Re_m = 100$, the change of Re_m can hardly cause the vibration centre drift of the slave cylinder. At the resonance regime, the slave cylinder is increasingly attracted towards the master cylinder with the increase of the damping factor. This effect can be amplified at small Reynolds numbers. The damping factor does not significantly influence the vibration

centre drift at high frequencies $f_1/f_n > 1$. With the increase in the mass ratio, the slave cylinder keeps approaching to its initial position. Contrary to the influence of the damping factor, the effect of the mass ratio grows with the increase of f_1/f_n .

The increase of the Reynolds number can result in more and stronger vortices to be generated in the gap. At high Reynolds numbers, the secondary vortices in the gap are generated, causing the fluid to flow towards the slave cylinder, contributing to the repelling force on the slave cylinder. The increase of the frequency causes the master cylinder to vibrate more violently, and thus amplifying both the repelling and the attracting action on the slave cylinder.

At resonance, the increase of Reynolds number leads to a lowered amplitude for shear force and a larger amplitude for pressure force. At $\zeta = 0$, the increase in pressure force amplitude can overweight the drop in shear force amplitude, thus causing a resonance amplitude positively correlated to Re_m . Whereas at $\zeta = 0.2$, this is not the case, resulting in a negative correlation between resonance amplitude and Re_m . This explains why the critical damping factor exists.

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Mesh density	N_c	Δr	N_{node}	$Y_{2,min}/D$	$Y_{2,max}/D$
Dense	152	0.00130	30280	-0.04893	-0.1982
Normal	134	0.00144	24050	-0.04804	-0.1972
Coarse	86	0.00192	15971	-0.04684	-0.1955
Very Coarse	50	0.00597	9722	-0.04463	-0.1930

TABLE 1: Comparison of the slave cylinder's displacement from different meshes for $G/D = 0.9$, $A_1/D = 0.477$, $f_1/f_n = 3.2$, $m^* = 1.5$, $\zeta = 0$, $Re_m = 10$. N_c is the element number along each cylinder's circumference, Δr the minimum radial mesh size and N_{node} the total node number of the mesh.

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785		$\zeta = 0.2$	54

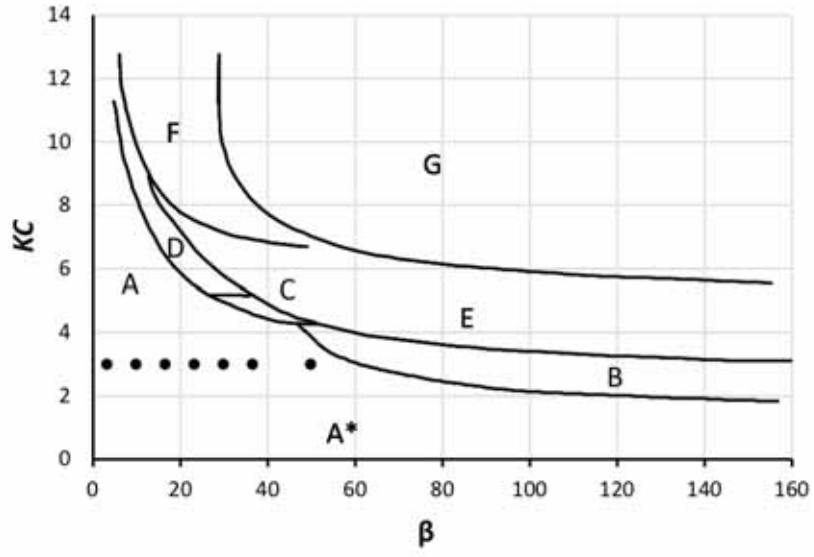


FIG. 1: Tatsuno and Bearman's classification of flows [25]. They identified flow patterns within eight regimes indicated $A^* - G$, whereas the range of involved KC and β are indicated by solid circles.

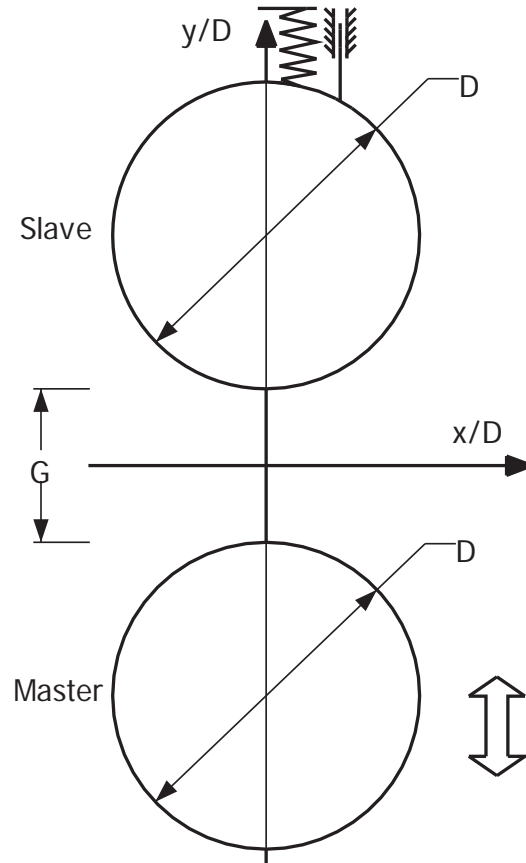


FIG. 2: A sketch of interaction between two cylinders: While the master cylinder undergoes harmonic forced vibration, the slave cylinder is elastically mounted and vibrates passively along the y -axis.

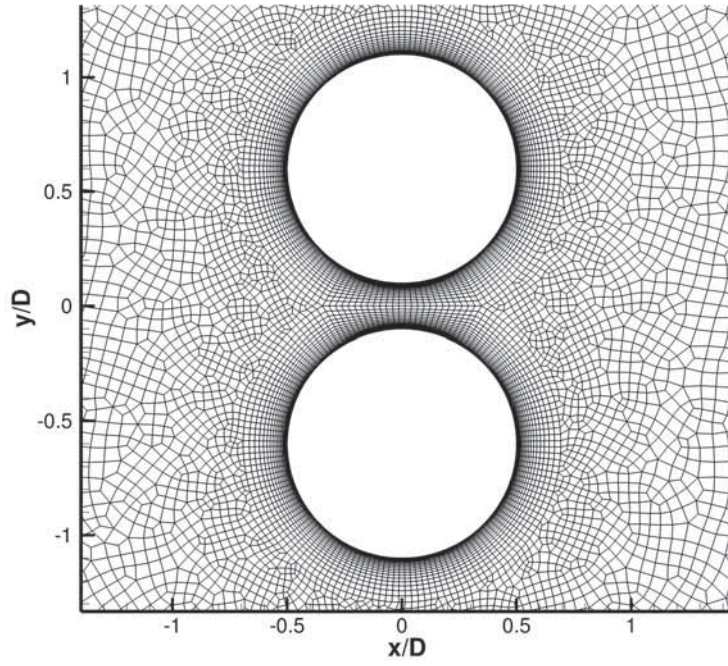


FIG. 3: Computational meshes for interaction between two cylinders $G/D = 0.2$ with $\Delta r \leq 1.38 \times 10^{-3}$ and $N_c \geq 152$

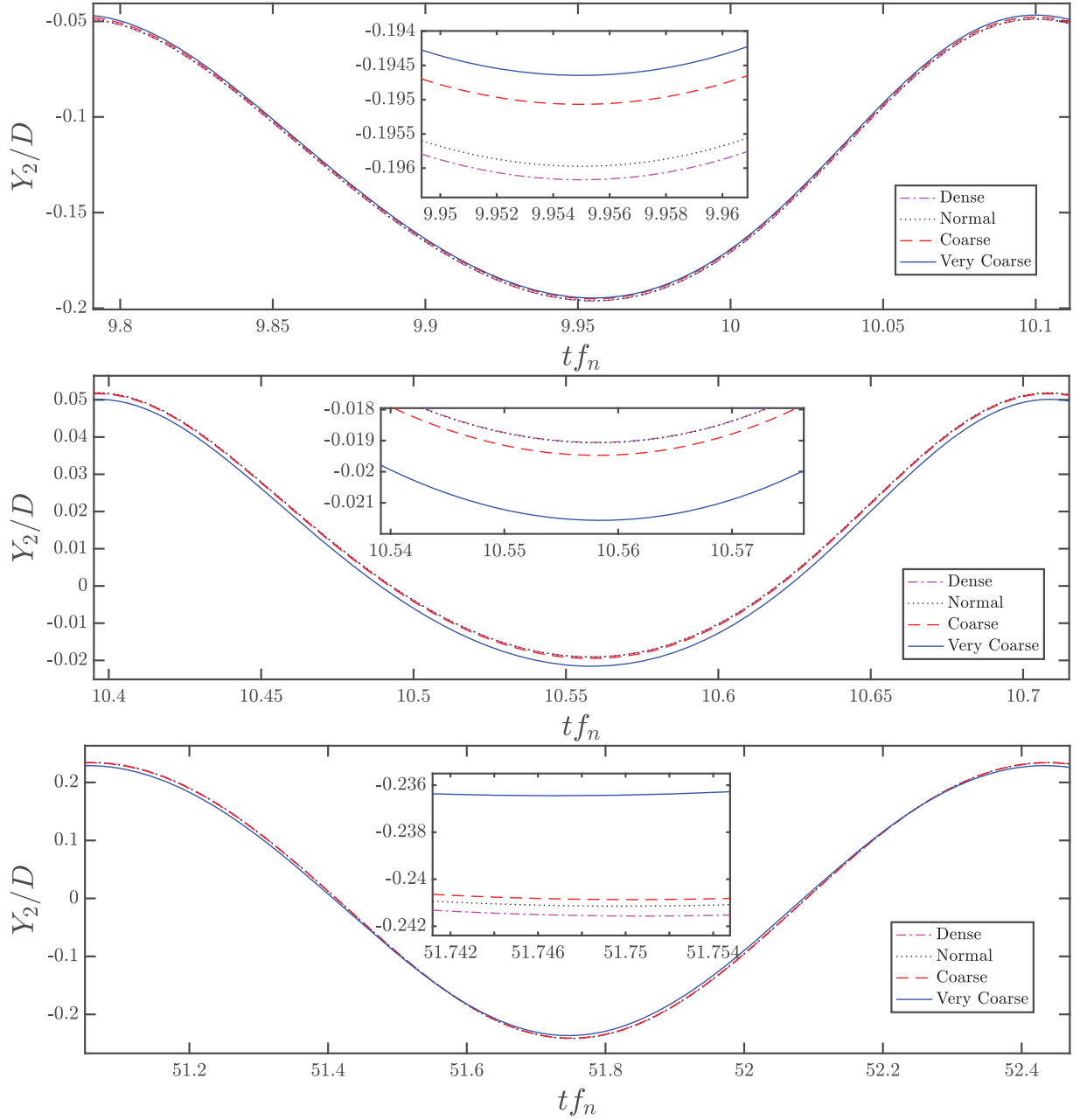


FIG. 4: Comparison of the slave cylinder's displacement time histories from different meshes for $G/D = 0.9, A_1/D = 0.477, m^* = 1.5, \zeta = 0$ and (a) $Re_m = 10, f_1/f_n = 3.2$, where the slave cylinder drifts towards the near side (b) $Re_m = 150, f_1/f_n = 3.2$, where the slave cylinder drifts towards the far side (c) $Re_m = 150, f_1/f_n = 0.725$, where the vibration amplitude is large due to the resonance.

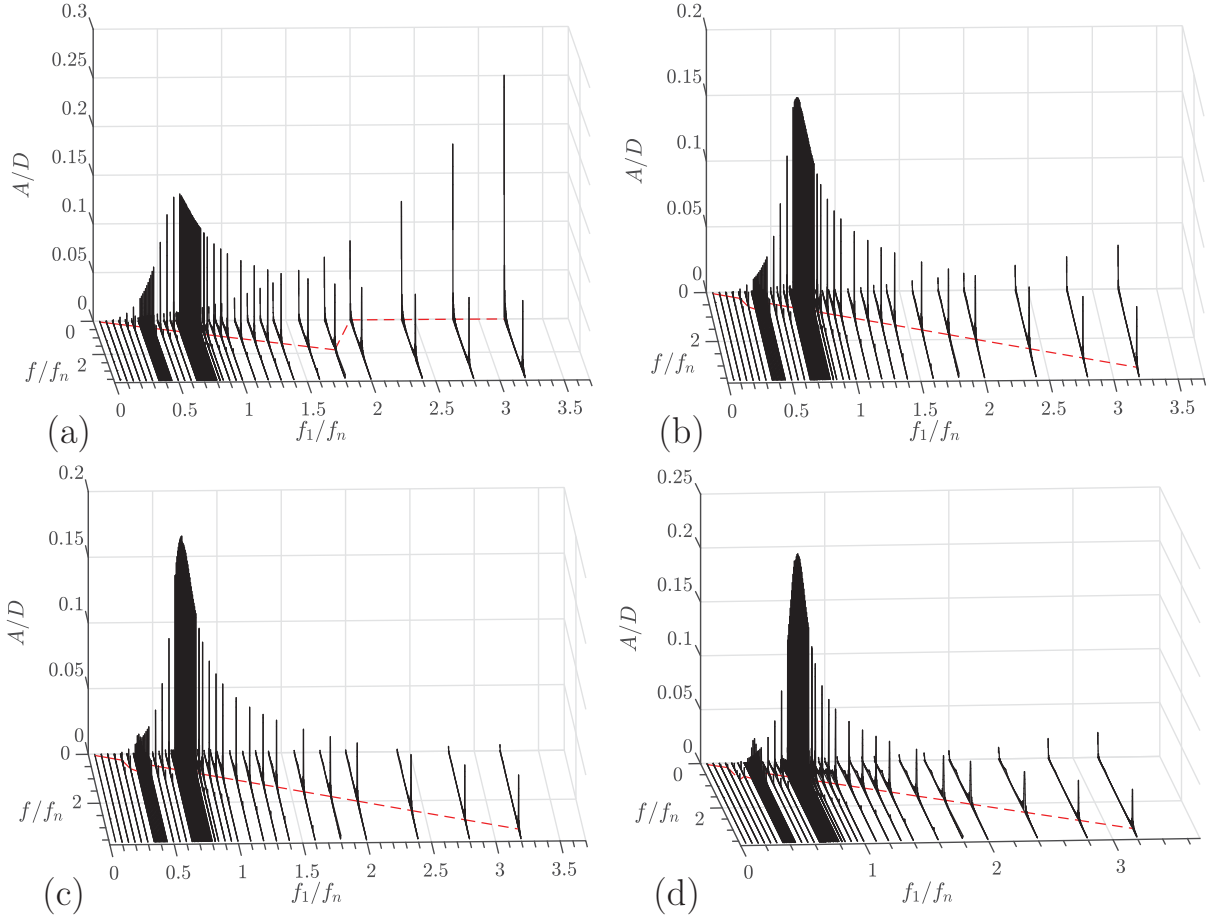


FIG. 5: Amplitude spectra showing the responding displacement of the slave with $f_1/f_n = 0.05 - 3.2$ at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 1.5$, $\zeta = 0$ with (a) $Re_m = 10$ (b) $Re_m = 30$ (c) $Re_m = 50$ (d) $Re_m = 110$. The dashed thin line tracks the dominant frequencies.

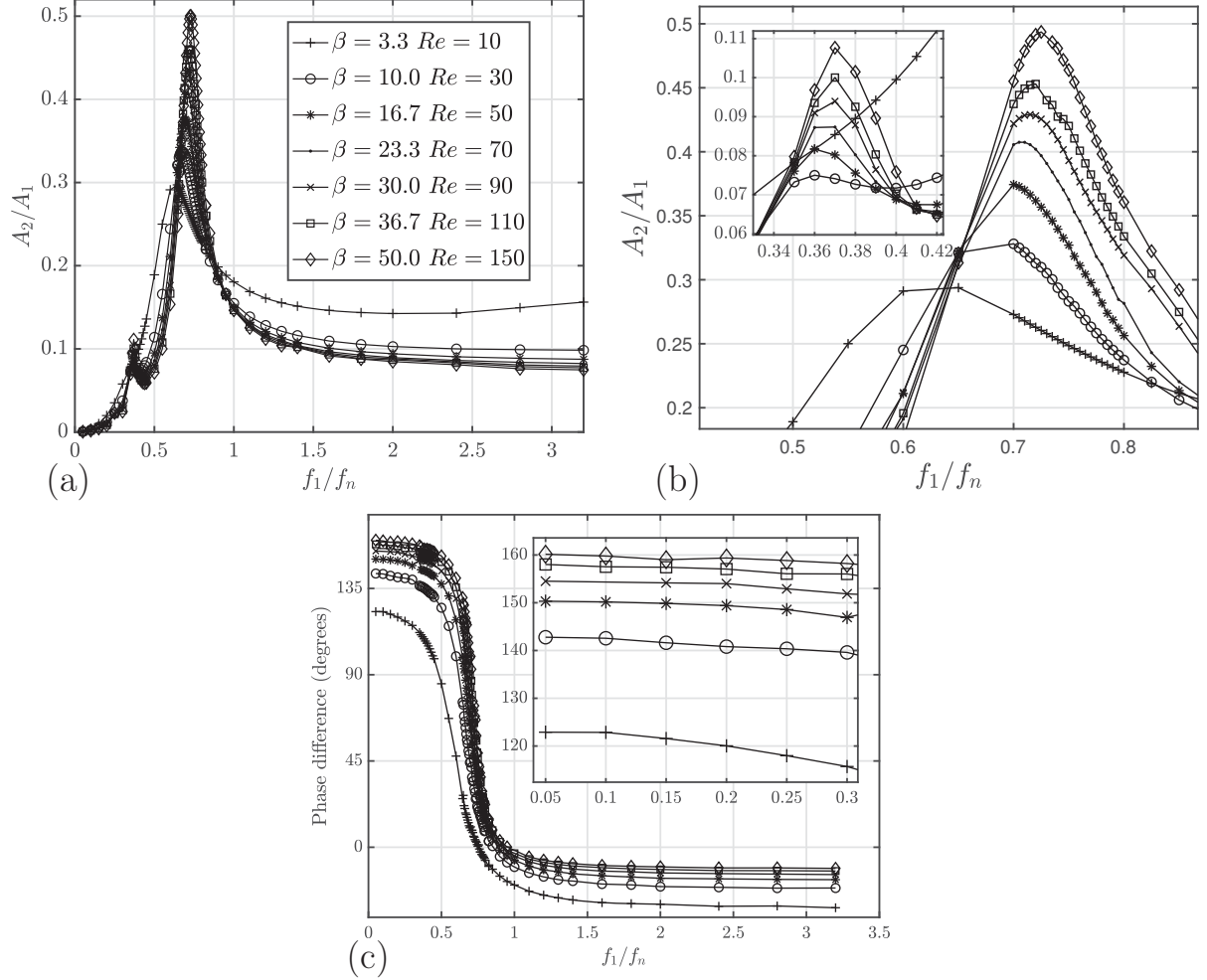


FIG. 6: (a) Variation of amplification factor A_2/A_1 with master cylinder's oscillation frequency f_1/f_n (b) Zoom-in at primary and secondary resonance regimes and (c) Variation of slave-master phase difference $\Delta\phi_{21}$ with f_1/f_n (for the frequency components with $f/f_n = f_1/f_n$) with f_1/f_n at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 1.5$, $\zeta = 0$, $Re_m = 10 - 150$, and $KC = 3$, $\beta = 3.3 - 50$. A_2/A_1 is positively correlated with Re_m , particularly within the regime of resonance, and the resonance frequency increases with Re_m . The resonance amplitude at $Re_m = 150$ is as large as 1.6 times of that at $Re_m = 10$. The phase difference is shifted towards the positive side with the increase of Re_m .

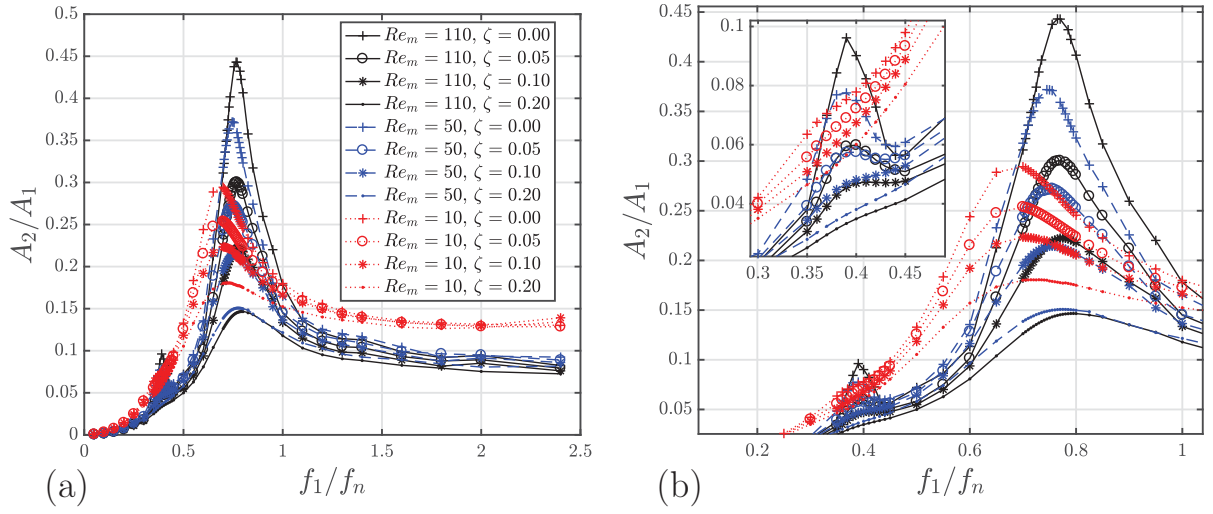


FIG. 7: (a) Variation of slave cylinder's amplification factor A_2/A_1 with master cylinder's oscillation frequency f_1/f_n at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 2.0$, $Re_m = 10 - 110$ and $\zeta = 0 - 0.2$. (b) Zoom-in at resonance regimes. The marker type denotes damping factor ζ , whereas the line type denotes the Reynolds number Re_m .

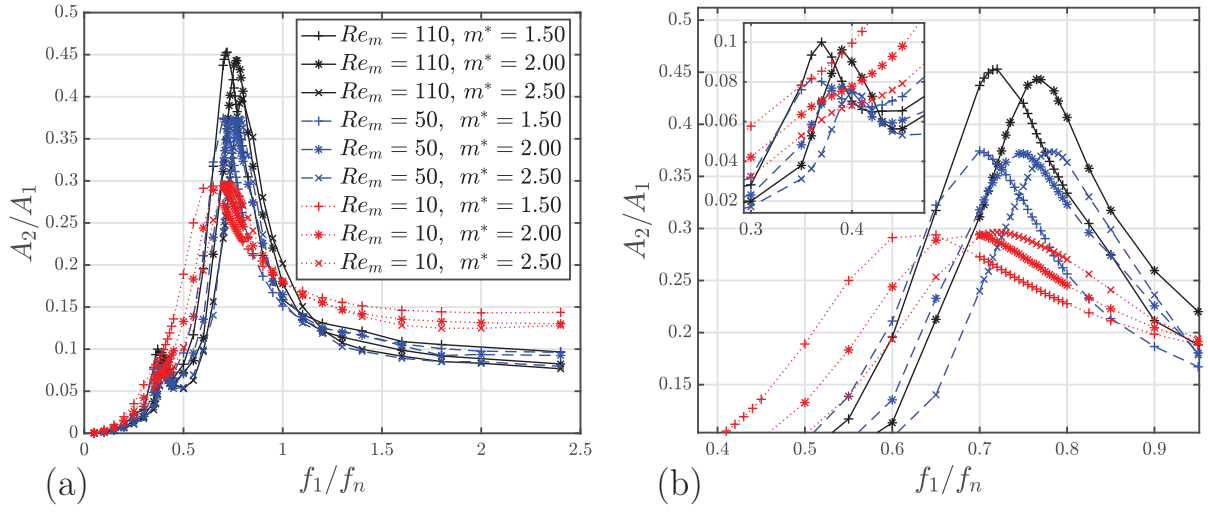


FIG. 8: (a) Variation of slave cylinder's amplification factor A_2/A_1 with master cylinder's oscillation frequency f_1/f_n at $G/D = 0.9, A_1/D = 0.477, \zeta = 0, m^* = 1.5 - 2.5, Re_m = 10 - 110$ and (b) Zoom-in at resonance regimes. The marker type denotes mass ratio m^* , whereas the line type denotes the Reynolds number Re_m .

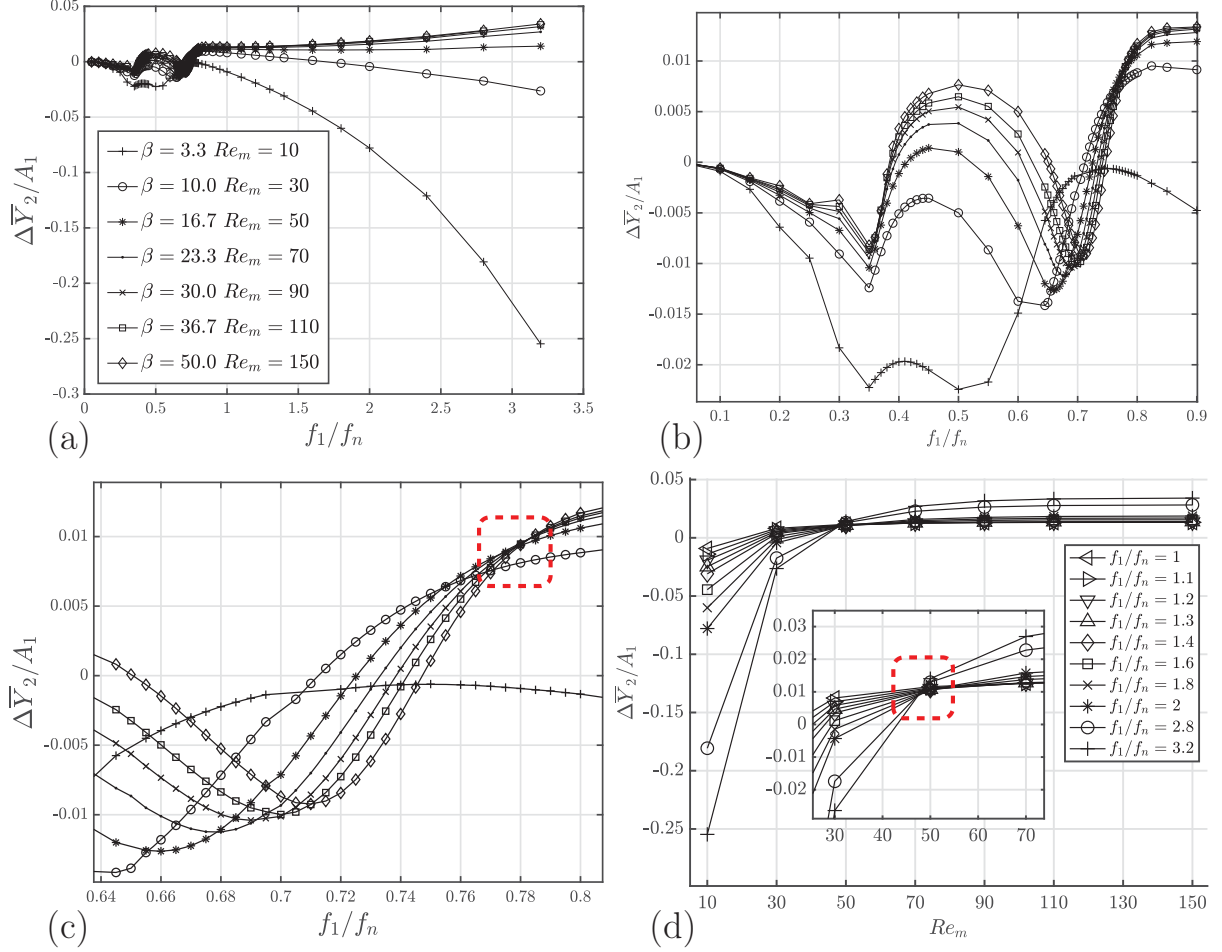


FIG. 9: (a) Variation in vibration centre drift $\Delta \bar{Y}_2$ with f_1/f_n at $G/D = 0.9, A_1/D = 0.477, m^* = 1.5, \zeta = 0$ and $Re_m = 10 - 150$. (b) Zoom-in at the secondary and the primary resonance regime (c) Further zoom-in at the primary resonance regime (d) Variation in vibration centre drift $\Delta \bar{Y}_2$ with Re_m at $G/D = 0.9, A_1/D = 0.477, m^* = 1.5, \zeta = 0$ and $f_1/f_n = 1 - 3.2$.

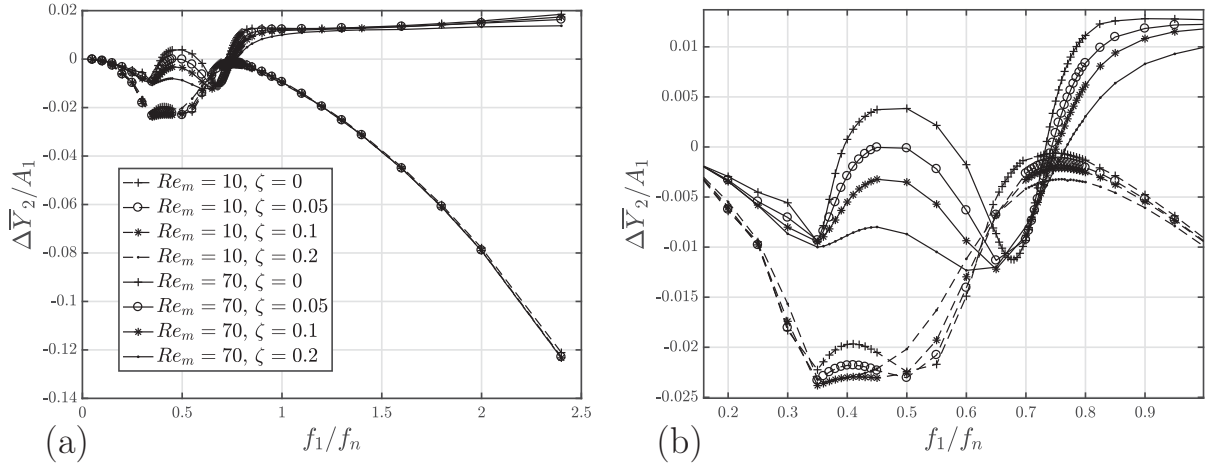


FIG. 10: (a) Variation in $\Delta \bar{Y}_2/A_1$ with f_1/f_n and (b) Zoom-in for its resonance regime at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 1.5$, $Re_m = 10, 70$ and $\zeta = 0 - 0.2$. The marker type denotes ζ , whereas the line type denotes Re_m .

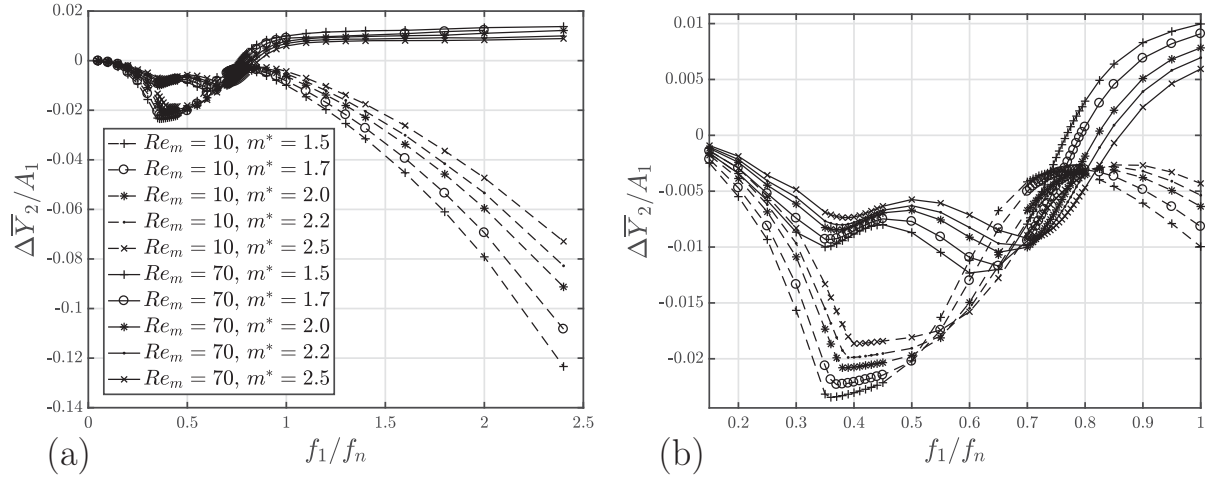


FIG. 11: (a) Variation in $\Delta \bar{Y}_2/A_1$ with f_1/f_n and (b) Zoom-in for its resonance regime at $G/D = 0.9, A_1/D = 0.477, \zeta = 0.2, Re_m = 10, 70$ and $m^* = 1.5 - 2.5$. The marker type denotes m^* , whereas the line type denotes Re_m .

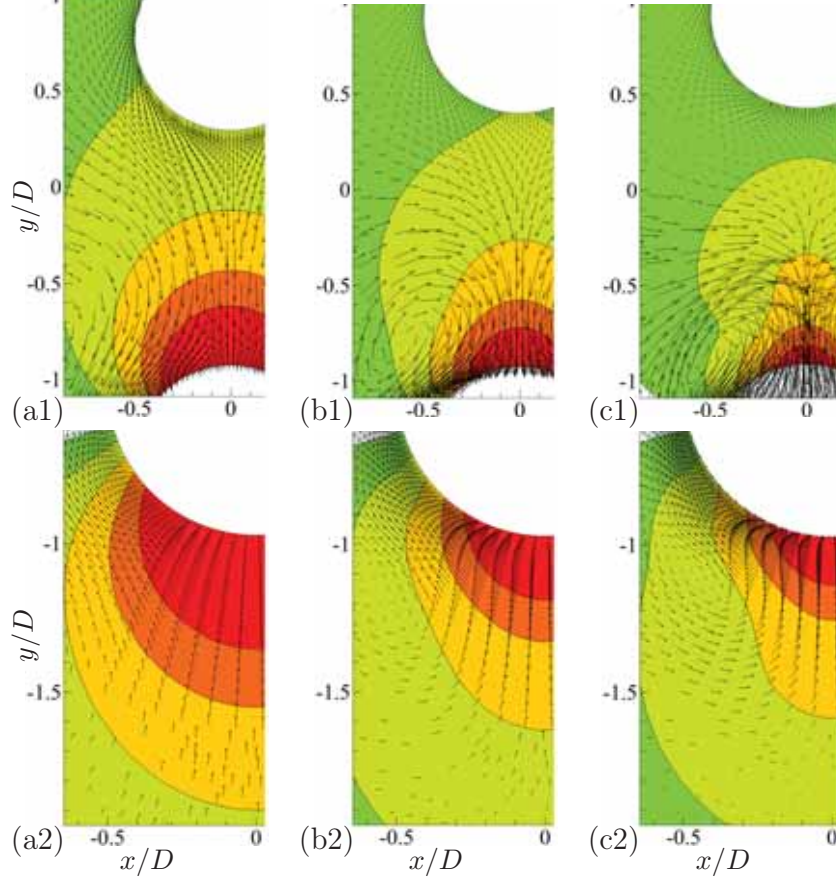


FIG. 12: Contours of pressure coefficient C_p and velocity vectors (1) in the gap at $\phi_1 = 180^\circ$ and (2) in the far side of the master cylinder at $\phi_1 = 0^\circ$, given $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 1.5$, $f_1/f_n = 2.8$, with (a) $Re_m = 10$, $\Delta\phi_{21} = -30.6^\circ$; (b) $Re_m = 50$, $\Delta\phi_{21} = -16.8^\circ$; (c) $Re_m = 110$, $\Delta\phi_{21} = -12.22^\circ$. The velocity vector is drawn on every two grid points and the vector scale factors are 0.1 grid units/magnitude.

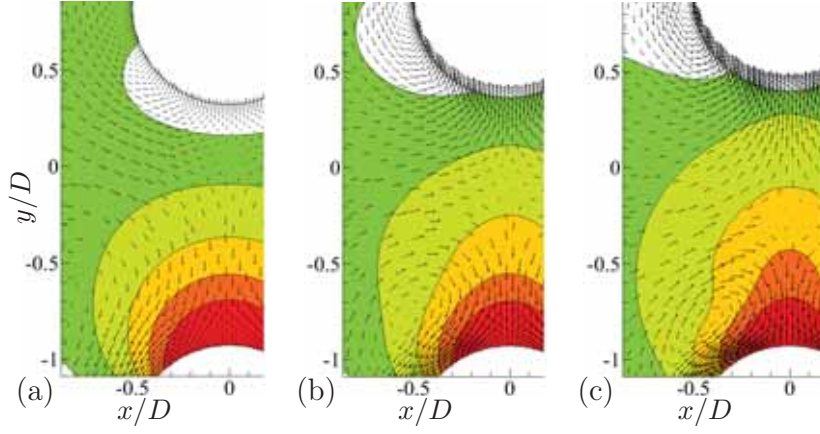


FIG. 13: Pressure coefficient contours and velocity vectors in the gap at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 1.5$, $\zeta = 0$, and $\phi_1 = 180^\circ$ with (a) $Re_m = 10$, $f_1/f_n = 0.65$, $\Delta\phi_{21} = 27.05^\circ$, (b) $Re_m = 50$, $f_1/f_n = 0.7$, $\Delta\phi_{21} = 64.66^\circ$, (c) $Re_m = 110$, $f_1/f_n = 0.72$, $\Delta\phi_{21} = 71.42^\circ$. The velocity vector is drawn on every two grid points and the vector scale factors are 0.1 grid units/magnitude.

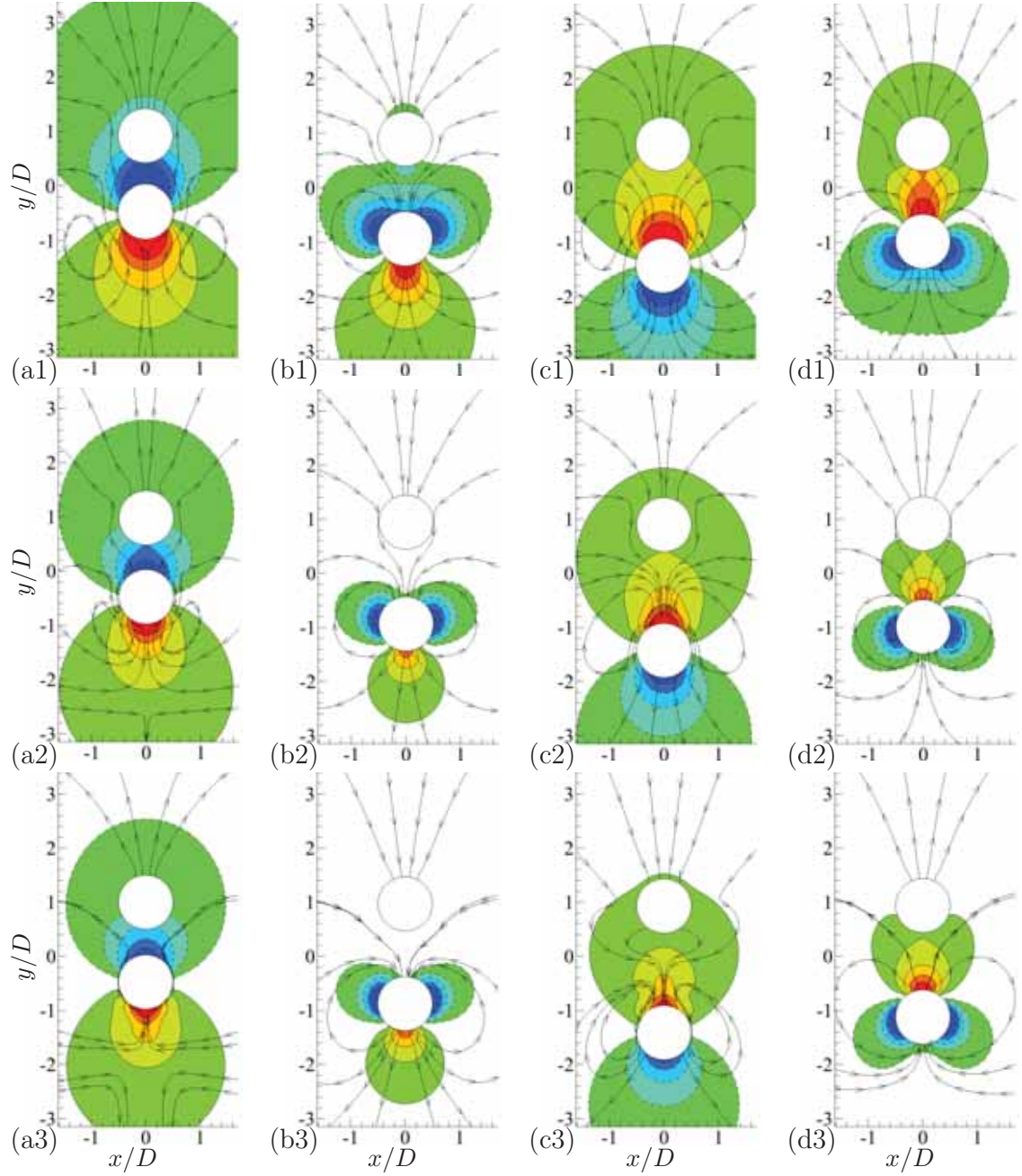


FIG. 14: Pressure coefficient contours and streamlines at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 1.5$, $\zeta = 0$, and (1) $Re_m = 10$, $f_1/f_n = 2.8$, $\Delta\phi_{21} = -30.64^\circ$, (2) $Re_m = 50$, $f_1/f_n = 2.8$, $\Delta\phi_{21} = -16.77^\circ$, (3) $Re_m = 110$, $f_1/f_n = 2.8$, $\Delta\phi_{21} = -12.22^\circ$, (a) $\phi_1 = 0^\circ$ (b) $\phi_1 = 90^\circ$ (c) $\phi_1 = 180^\circ$ (d) $\phi_1 = 270^\circ$. The black sticks indicate the phases of the cylinders.

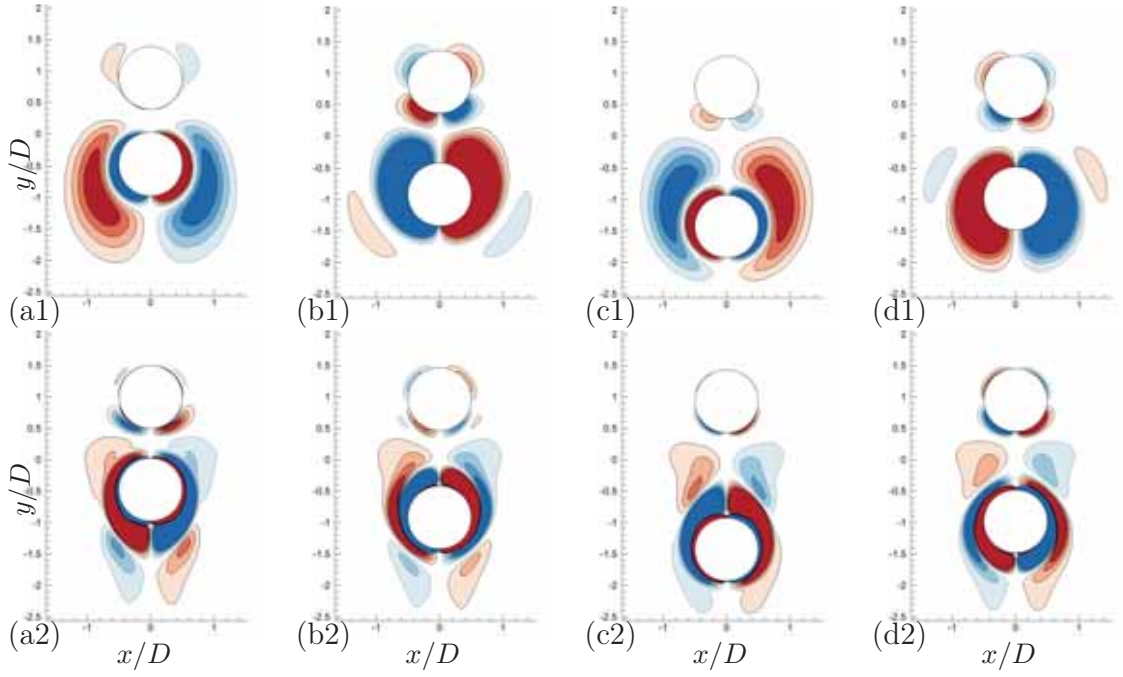


FIG. 15: Evolution of vorticity contours at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 1.5$, $\zeta = 0$, $f_1/f_n = 3.2$, and (1) $Re_m = 10$, (2) $Re_m = 150$, (a) $\phi_1 = 0^\circ$ (b) $\phi_1 = 90^\circ$ (c) $\phi_1 = 180^\circ$ (d) $\phi_1 = 270^\circ$.

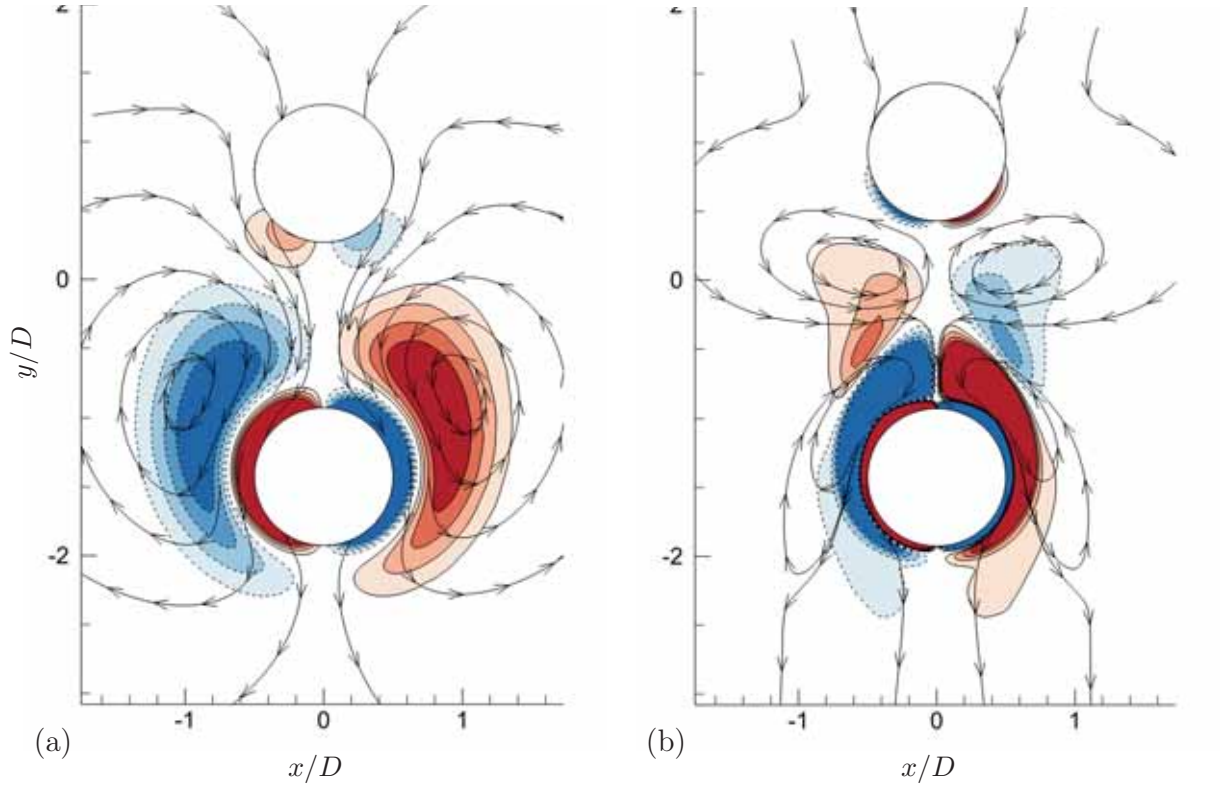


FIG. 16: Streamlines and vorticity contours at $G/D = 0.9, A_1/D = 0.477, m^* = 1.5, \zeta = 0, f_1/f_n = 3.2, \phi_1 = 180^\circ$, and (a) $Re_m = 10$, (b) $Re_m = 150$.

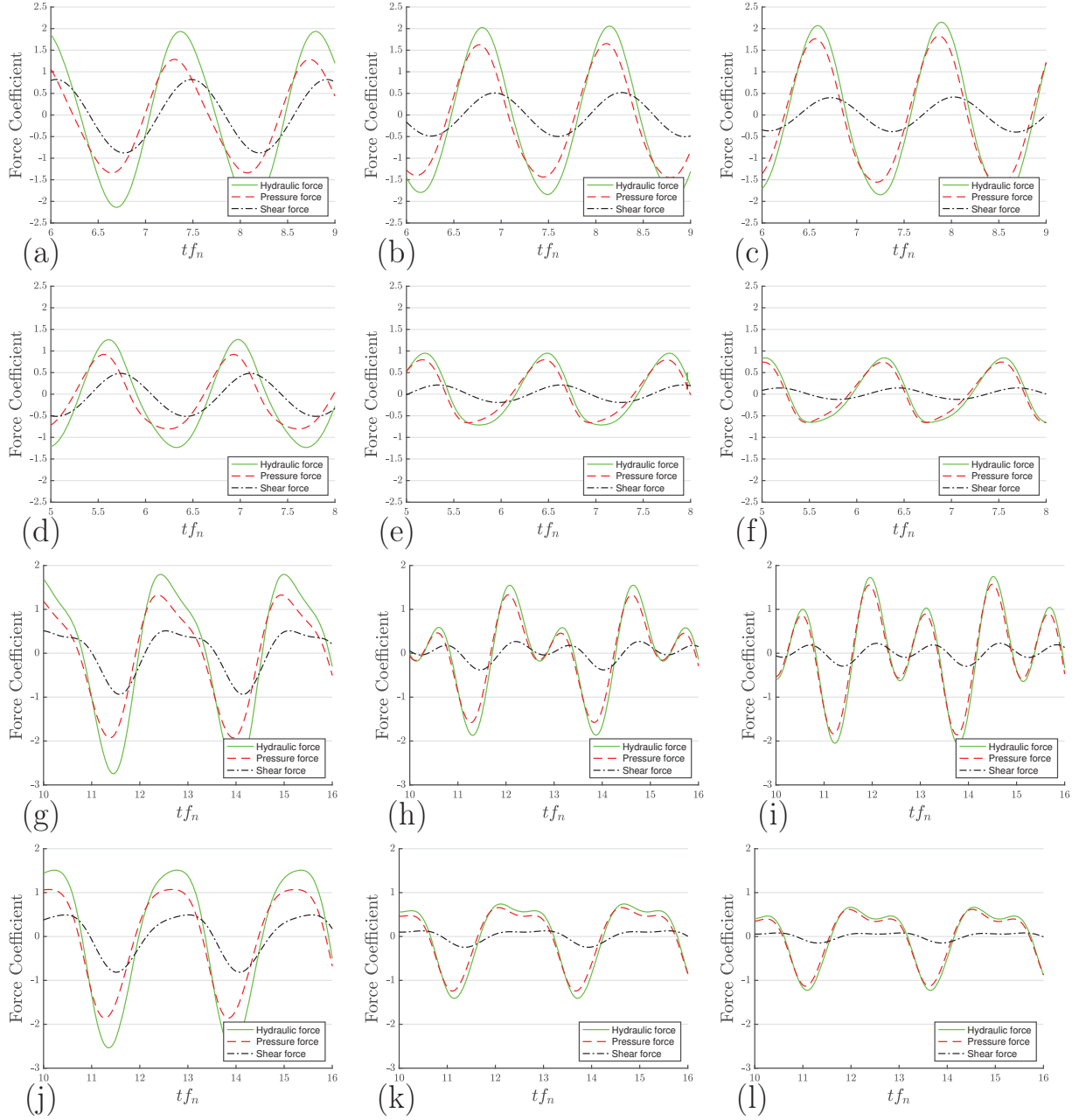


FIG. 17: Time histories of hydraulic force upon the slave cylinder at primary or secondary resonance with $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 2$, and (a) $\zeta = 0$, $Re_m = 10$, $f_1/f_n = 0.7$ (b) $\zeta = 0$, $Re_m = 50$, $f_1/f_n = 0.745$ (c) $\zeta = 0$, $Re_m = 110$, $f_1/f_n = 0.765$ (d) $\zeta = 0.2$, $Re_m = 10$, $f_1/f_n = 0.73$ (e) $\zeta = 0.2$, $Re_m = 50$, $f_1/f_n = 0.775$ (f) $\zeta = 0.2$, $Re_m = 110$, $f_1/f_n = 0.795$ (g) $\zeta = 0$, $Re_m = 10$, $f_1/f_n = 0.39$ (h) $\zeta = 0$, $Re_m = 50$, $f_1/f_n = 0.39$ (i) $\zeta = 0$, $Re_m = 110$, $f_1/f_n = 0.39$ (j) $\zeta = 0.2$, $Re_m = 10$, $f_1/f_n = 0.39$ (k) $\zeta = 0.2$, $Re_m = 50$, $f_1/f_n = 0.39$ (l) $\zeta = 0.2$, $Re_m = 110$, $f_1/f_n = 0.39$

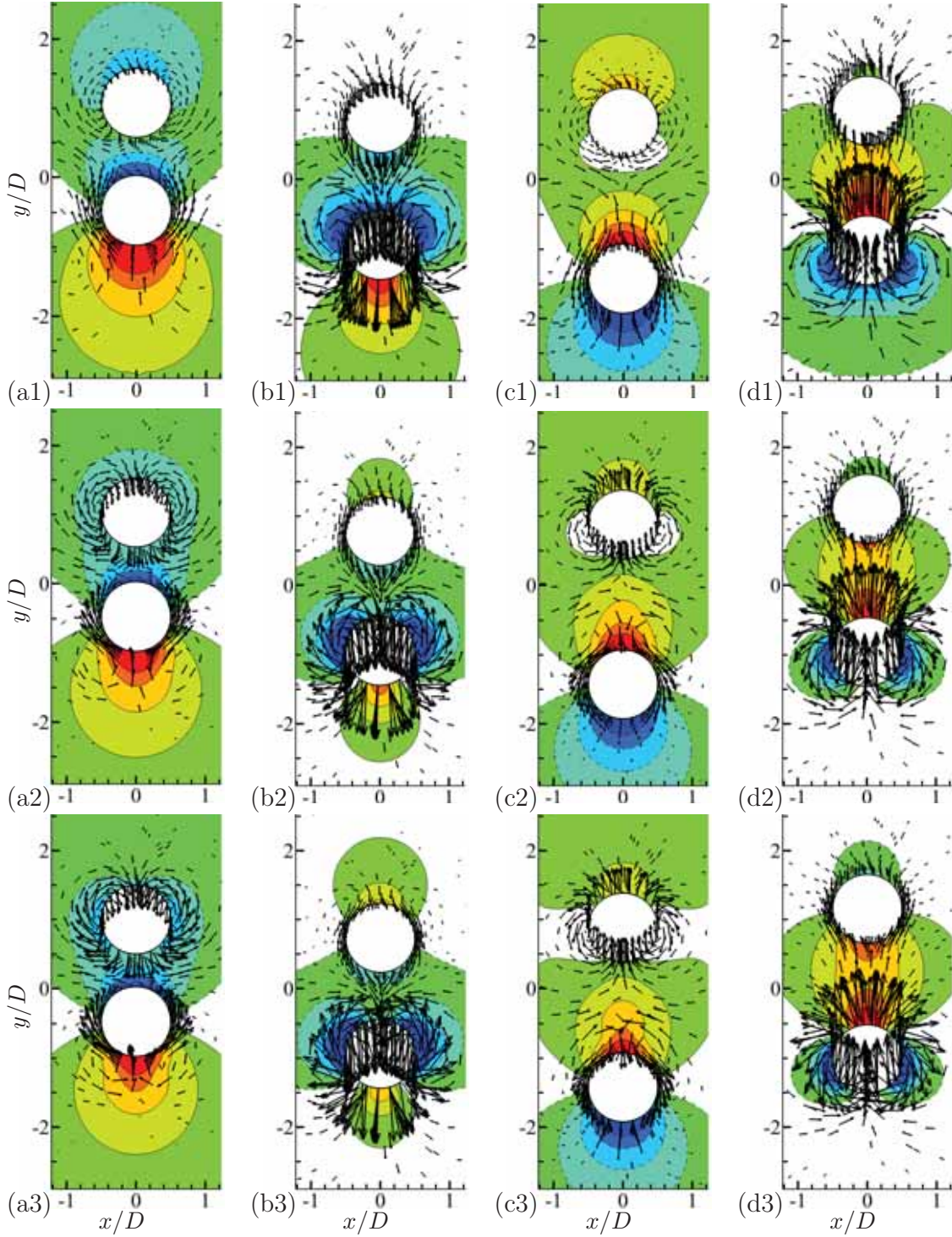


FIG. 18: Pressure coefficient contours and velocity vectors at $G/D = 0.9, A_1/D = 0.477, m^* = 2, \zeta = 0$ and (1) $Re_m = 10, f_1/f_n = 0.7$, (2) $Re_m = 50, f_1/f_n = 0.745$, (3) $Re_m = 110, f_1/f_n = 0.765$, (a) $\phi_1 = 0^\circ$ (b) $\phi_1 = 90^\circ$ (c) $\phi_1 = 180^\circ$ (d) $\phi_1 = 270^\circ$. Primary resonance occurs at around $f_1/f_n = 0.75$ and the damping factor is zero.

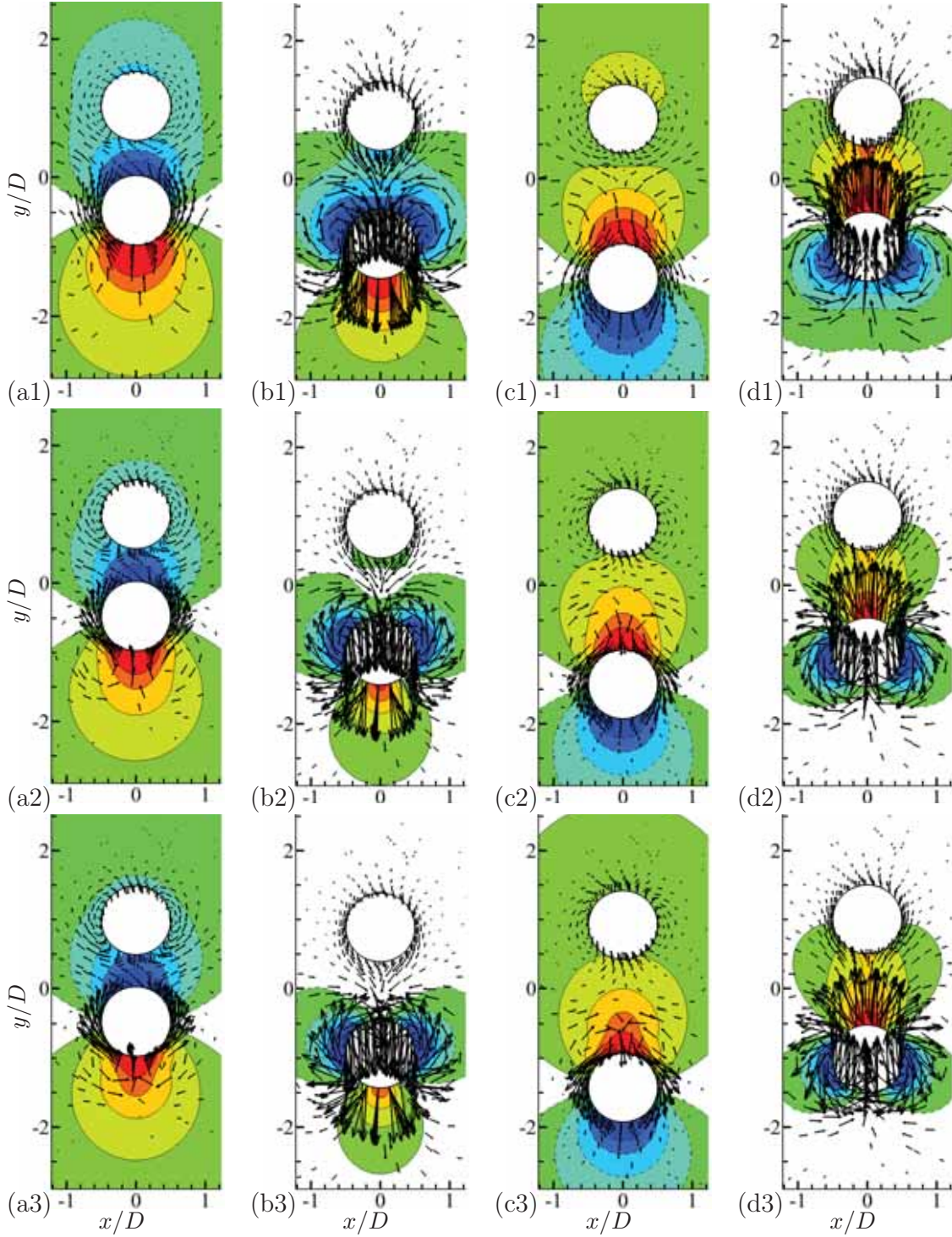


FIG. 19: Pressure coefficient contours and velocity vectors at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 2$, $\zeta = 0.2$ and (1) $Re_m = 10$, $f_1/f_n = 0.73$, (2) $Re_m = 50$, $f_1/f_n = 0.775$, (3) $Re_m = 110$, $f_1/f_n = 0.795$, (a) $\phi_1 = 0^\circ$ (b) $\phi_1 = 90^\circ$ (c) $\phi_1 = 180^\circ$ (d) $\phi_1 = 270^\circ$. Primary resonance occurs at around $f_1/f_n = 0.75$ and the damping factor is relatively high at $\zeta = 0.2$.

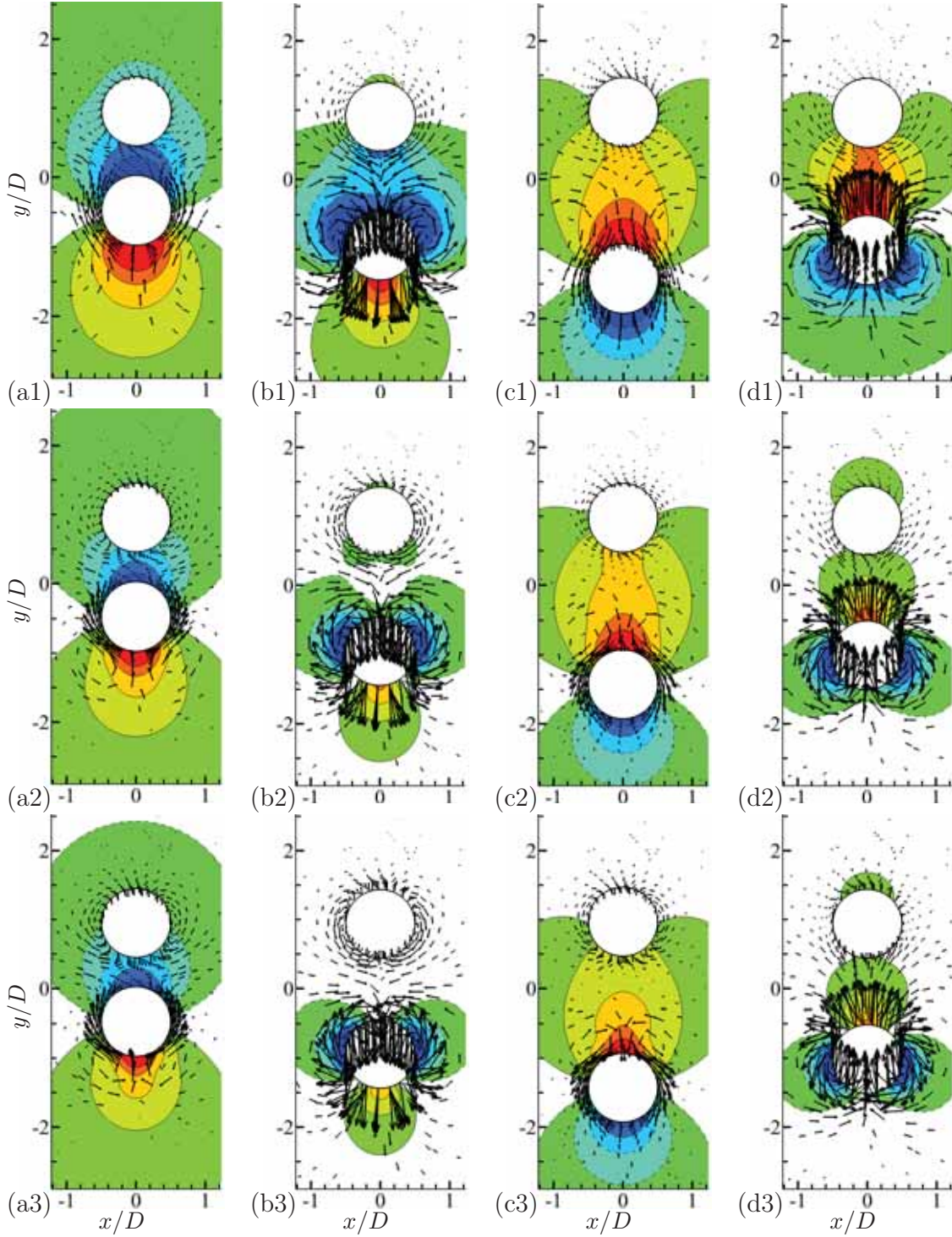


FIG. 20: Pressure coefficient contours and velocity vectors at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 2$, $\zeta = 0$, $f_1/f_n = 0.39$ and (1) $Re_m = 10$, (2) $Re_m = 50$, (3) $Re_m = 110$, (a) $\phi_1 = 0^\circ$ (b) $\phi_1 = 90^\circ$ (c) $\phi_1 = 180^\circ$ (d) $\phi_1 = 270^\circ$. Secondary resonance occurs at $f_1/f_n = 0.39$ and the damping factor is zero.

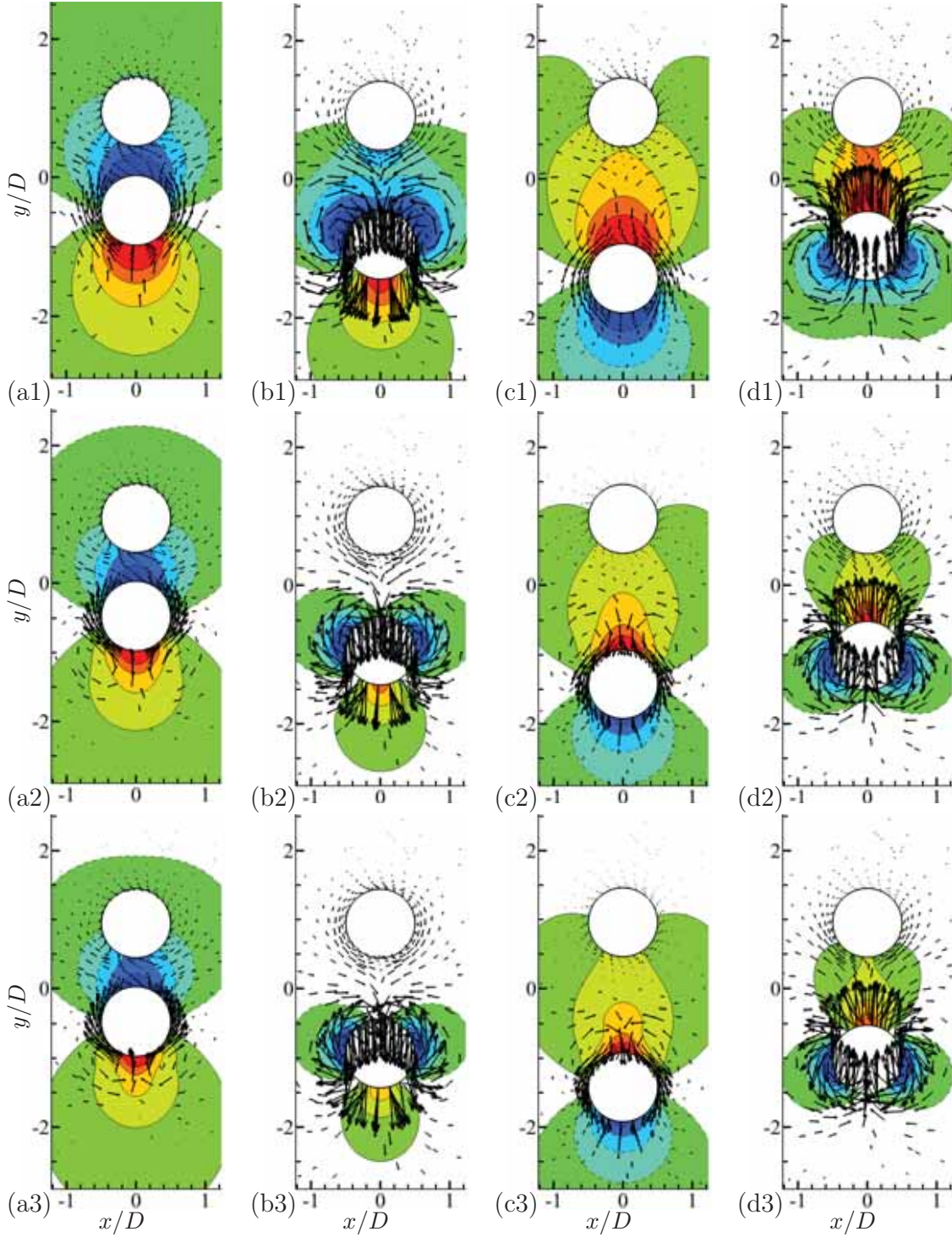


FIG. 21: Pressure coefficient contours and velocity vectors at $G/D = 0.9$, $A_1/D = 0.477$, $m^* = 2$, $\zeta = 0.2$, $f_1/f_n = 0.39$ and (1) $Re_m = 10$, (2) $Re_m = 50$, (3) $Re_m = 110$, (a) $\phi_1 = 0^\circ$ (b) $\phi_1 = 90^\circ$ (c) $\phi_1 = 180^\circ$ (d) $\phi_1 = 270^\circ$. Secondary resonance occurs at $f_1/f_n = 0.39$ and the damping factor is relatively high at $\zeta = 0.2$.